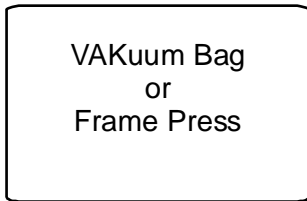


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INSTRUCTIONS FOR THE ALL-IN-ONE VAK-MATIC CONTROLLER

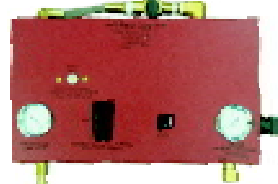
10/14/04 - VM2, 4 & 6FS Instructions.cdr

Place your VCA6 connector under the bag wherever it is most convenient for you.



Vacuum Line

Set up For
Veneering



Compressed Air
Line

Set up For
Klamping



Congratulations, you have just purchased the finest system ever made for VAKuum Bag Veneering & VAKuum Klamping. This system combines the best features of both applications into one complete system.

To run the system properly, you must make a few modifications when moving from one application to the other.

ON / OFF Valve at rear of box

Keep the valve handle perpendicular to the vacuum line when using the system for veneering (VAK-BAG). When used for VAK Klamping, turn the valve handle 90 degrees to open the valve. This will allow air to bleed back to your vacuum jig when you step on the bottom of the foot pedal to turn the air off.

ON/OFF SWITCH

Make sure that when you are clamping you have the red ON/OFF switch on "VAK-KLAMP." **Never have the switch on "VAK-BAG" when you are clamping.** Only use "VAK-BAG" when you are veneering.

KEEP THE AIR PRESSURE BELOW 100PSI OR YOU WILL DAMAGE THE SOLENOID.

CALL 1-800-547-5484 TODAY! Or visit our site at www.qualityvak.com

Quality VAKuum Products, Inc. 43 Bradford St. - Concord, MA 01742
Tel: 978-369-2949 - Fax: 978-369-2928