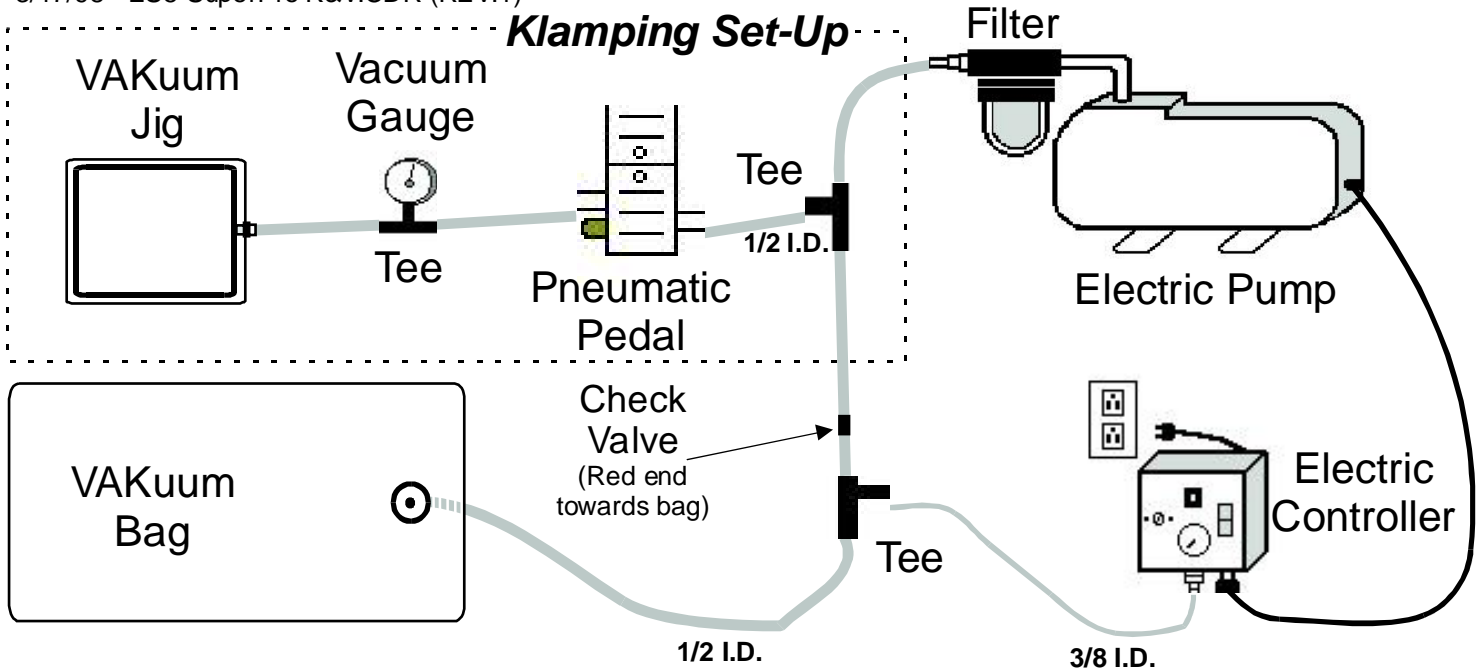


# ES5 SUPER PRO SET-UP DIAGRAM

## X SIMULTANEOUS VENEERING & KLAMPING

3/17/98 - ES5 SuperPro K&V.CDR (REV.1)



The **Electric Pump** is always running when doing *VAKuum Klamping*; therefore, put the switch on the **Electric Controller** to “*VAK Klamp.*” **NEVER** do *VAKuum Klamping* with the switch on “*VAK Bag.*”

When you are not using the pump for *Klamping* keep the foot pedal off or remove the *Klamping* set-up and attach the hose with the check valve directly onto the filter.

Pressing the pedal on its top side creates vacuum to the **VAK Klamp(s)** and the **VAK Bag(s)**. Pressing the pedal on its bottom side shuts off the vacuum from the pedal to the klamp and allows air to bleed back to the klamp and release the piece. The check valve prevents air from bleeding back into the bag.

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